



# EXTERIOR DOORS

Prehung Program Offering SIGNAMARK.COM

# FEATURES & BENEFITS

### BEAUTY, FUNCTIONALITY, SECURITY AND ENERGY EFFICIENCY



Α

ENVIRONMENTALLY FRIENDLY CFC-FREE POLYURETHANE FOAM CORE PROVIDES INSULATION.





В 16" WOOD LOCK BLOCK AND JAMB SECURITY PLATE **RESISTS FORCED ENTRY.** 



### E

HIGH-DEFINITION PANEL EMBOSSMENTS PROVIDE ELEGANT CURB APPEAL.



UNIQUE, TEXTURED WOODGRAIN DETAIL IN EVERY DESIGN REPLICATES THE TRUE LOOK OF A REAL WOOD DOOR.



HIGH PERFORMANCE LITE-FRAME RESISTS DISCOLORATION AND WARPING.





С UNFINISHED PVC JAMB, FULL NON-ROT PROTECTION

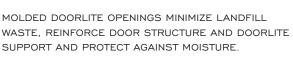


Η

COMPOSITE ADJUSTABLE THRESHOLD & DOOR SWEEP LIMIT AIR AND WATER INFILTRATION.



LVL STILES WITH COMPOSITE STILES/RAILS



#### ENHANCED APPEARANCE MATCHING CAME, SILL AND HINGE FINISH

D



ZINC

BALL BEARING HINGES REDUCE DOOR SAG AND HINGE WEAR.



ZINC PATINA

COMPOSITE ANODIZED SILL RESISTS DETERIORATION.



TRIPLE-PANE DECORATIVE GLASS PROVIDES SUPERIOR INSULATION.



ENERGY STAR® CERTIFIED MODELS AVAILABLE FOR ALL 50 STATES

# THE BEAUTY OF NATURAL WOODGRAIN

### AVAILABLE STYLES



#### FUNCTIONALITY

LOW MAINTENANCE.

WILL NOT DENT LIKE STEEL DOORS AND UNLIKE WOOD DOORS, RESISTS CRACKING, SPLITTING AND WARPING.

STORM DOOR COMPATIBLE\*.

\*COMPATIBLE WITH PROPERLY VENTED STORM DOORS.

### FLEXIBILITY

PRE-FINISHED DOORS—CHOOSE FROM FOUR DURABLE FINISHES—MEDIUM OR WALNUT OAK, CHERRY OR CHESTNUT MAHOGANY.

SMOOTH-SURFACE DOORS PROVIDE AN INCOMPARABLE PAINTING SURFACE WITH NO PRIMER NEEDED.



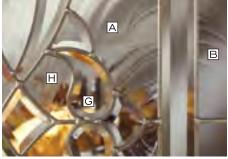
### DESIGN

WIDE STILES AND RAILS.

HIGHLY DEFINED PANEL EMBOSSMENTS.

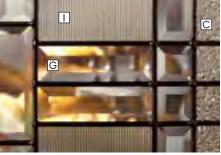
EXCEPTIONAL TEXTURE DEFINITION GIVING THE APPEARANCE OF REAL WOOD, WITH UNIQUE GRAIN PATTERN FOR EACH DOOR STYLE.

# GLASS COLLECTIONS



ST. JANE® ZINC





LEHIGH® F PATINA

PRIVACY RATING 6



PROVENCE<sup>™</sup> ZINC PRIVACY RATING 9

STELLAR <sup>™</sup> PATINA



### GLASS STYLES

- A CLEAR TEXTURE
- **B** GRAY TEXTURE
- C GRANITE
- D DOUBLE GRANITE
- E GLUE CHIP
- F GLUE CHIP BEVEL
- G CLEAR BEVEL
- H RIPPLE WAVE
- **FLUTED**
- J JEWEL

#### PRIVACY RATING



LESS PRIVATE

MORE PRIVATE

PRIVACY RATING 4

# SPECIFICATIONS & OPTIONS

# STANDARD PREHUNG SPECIFICATIONS

### SINGLE DOOR

- PREHUNG DOOR
- INSWING: LEFT OR RIGHT HAND
- 4-9/16" PVC WHITE UNFINISHED JAMB
- DOUBLE BORE
- BRICKMOLD OR NO BRICKMOLD

# DOOR WITH SIDELITE(S)

- CONTINUOUS HEAD AND SILL SYSTEM

#### PVC WHITE JAMB – SHOWN WITH BRICKMOLD

- UNFINISHED
- READY TO PAINT

### DOUBLE DOOR

- SMOOTH: WHITE ALUMINUM ASTRAGAL
- MAHOGANY/OAK: PAINTED ALUMINUM ASTRAGAL TO COMPLEMENT STAIN FINISH

## **UPGRADE OPTIONS**

6-9/16" PVC WHITE UNFINISHED JAMB 4-9/16" HAND STAINED PVC JAMB 6-9/16" HAND STAINED PVC JAMB

### HAND STAINED PVC JAMB UPGRADE FINISH OPTIONS



CHERRY FINISH





HAND STAINED PVC JAMB IN CHESTNUT FINISH

# ENERGY RATINGS

### 6/8 OAK WOODGRAIN AND SMOOTH STYLE FIBERGLASS ENTRY DOORS & SIDELITES

ТҮРЕ	SWING	GLAZING	1/4 Lite ≤ 410 sq in		1/2 Lite ≤ 900 sq in		3/4 Lite ≤ 1100 sq in		Full Lite > 1100 sq in	
		GEALING	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC	U-factor	U-factor SHGC
Fiberglass Door	Inswing & Outswing	Triple Pane – Decorative Glass	0.21	0.10	0.24	0.18	N/A	N/A	N/A	N/A
TYPE	SWING	GLAZING	1/4 Lite ≤ 65 sq in		1/2 Lite ≤ 281 sq in		3/4 Lite ≤ 391 sq in		Full Lite > 391 sq in	
Fiberglass Sidelite	Inswing & Outswing	Triple Pane – Decorative Glass	N/A	N/A	N/A	N/A	0.25	0.16	0.28	0.22
Air Leakage ≤ 0.3 cfm/ft²										

### 6/8 MAHOGANY WOODGRAIN STYLE FIBERGLASS ENTRY DOORS & SIDELITES

ТҮРЕ	SWING	GLAZING	1/4 Lite ≤ 410 sq in		1/2 Lite ≤ 900 sq in		3/4 Lite ≤ 1100 sq in		Full Lite > 1100 sq in	
			U-factor	SHGC	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC
Fiberglass	Inswing & Outswing	Triple Pane – Decorative Glass	0.20	0.08	0.23	0.14	N/A	N/A	0.27	0.23
Door		Dual Pane – Craftsman 6-Lite	0.22	0.09	N/A	N/A	N/A	N/A	N/A	N/A
TYPE	SWING	GLAZING	1/4 Lite ≤ 65 sq in		1/2 Lite ≤ 281 sq in		3/4 Lite ≤ 391 sq in		Full Lite > 391 sq in	
Fiberglass	Inswing & Outswing	Triple Pane – Decorative Glass	N/A	N/A	N/A	N/A	0.24	0.14	0.27	0.19
Sidelite		Dual Pane – Craftsman 2-Lite	N/A	N/A	0.21	0.05	N/A	N/A	N/A	N/A
Air Leakage ≤ 0.3 cfm/ft²										

NFRC Size Designation	SIGNAMARK Door Description			
$1/4$ Lite $\leq 410$ sq in	Fanlite, Craftsman (Mahogany), Craftsman Rectangle, Center Arch, 3/4 Oval (Smooth)			
$1/2$ Lite $\leq$ 900 sq in	3/4 Oval (Mahogany and Oak)			
Full Lite > 1100 sq in	3/4 Lite (Mahogany)			

NFRC Size Designation	SIGNAMARK Sidelite Description			
$1/2$ Lite $\leq 281$ sq in	Craftsman (Mahogany)			
3/4 Lite ≤ 391 sq in	3/4 Lite, Full Lite (Oak, Smooth, Mahogany – 12"/10")			
Full Lite > 391 sq in	Full Lite (Mahogany – 14")			

# ROUGH OPENING CHART

	NOMINAL DOOR WIDTH	NOMINAL I DOOR HEIGHT	PREHUNG UNIT SIZE	ROUGH OPENING	BRICKMOLD OPENING	
Ι	4"  2"  0"	6/8 6/8 6/8	5- /2" X 8 -5/8"  3- /2" X 8 -5/8"   - /2" X 8 -5/8"	16-1/4" X 82-1/8" 14-1/4" X 82-1/8" 12-1/4" X 82-1/8"	18" X 82-7/8" 16" X 82-7/8" 14" X 82-7/8"	DOORS WITH SIDELITE(S): ROUGH OPENING SIZES SHOWN ARE FOR A STANDARD CONTINUOUS HEAD AND SILL SETUP WITH UNFINISHED PVC JAMB.
	36"	6/8	37-1/2" X 81-5/8"	38-1/4" X 82-1/8"	40" X 82–7/8"	THRESHOLD: INSWING UNITS—THRESHOLD HEIGHT IS I-3/8 <sup>11</sup> , WHICH ALLOWS FOR APPROX. I <sup>11</sup> OPENING CLEARANCE. IF A SPACER IS NEEDED UNDER SILL TO ALLOW FOR PROPER OPENING CLEARANCE. PLEASE
	36 <sup>"</sup> -14"SL 36"-12"SL 36"-10"SL	6/8 6/8	52-1/2" X 81-5/8" 50-1/2" X 81-5/8" 48-1/2" X 81-5/8"	53-1/4" X 82-1/8" 51-1/4" X 82-1/8" 49-1/4" X 82-1/8"	55" X 82-7/8" 53" X 82-7/8" 51" X 82-7/8"	DOOR SWING & HANDING 
				IEASUREMENT LISTED ABOVE		SINGLE INSWING DOUBLE INSWING
	36"-14"SL 36"-12"SL 36"-10"SL	6/8 6/8	67-1/2" X 81-5/8" 63-1/2" X 81-5/8" 59-1/2" X 81-5/8"	<u>68-1/4" X 82-1/8"</u> <u>64-1/4" X 82-1/8"</u> <u>60-1/4" X 82-1/8"</u> ASUREMENT LISTED ABOVE (2)	70" X 82-7/8" 66" X 82-7/8" 62" X 82-7/8"	
	72" (36-36)		74" X 81-5/8"	74-3/4" X 82-1/8"		LEFT RIGHT LEFT RIGHT HAND HAND HAND HAND

# MAHOGANY WOODGRAIN COLLECTION:

## CHERRY FINISH



CRAFTSMAN

FULL LITE

DOOR &



# SIDELITE SIDELITE WIDTHS: 14", 12", 10"





DENTIL SHELF OPTION AVAILABLE FOR MAHOGANY CRAFTSMAN DOOR ONLY.

NOTE: MAHOGANY CRAFTSMAN DOOR LITE AND SIDELITE FRAMES ARE FLUSH GLAZED DESIGN, NOT LIP LITE.

## ALSO AVAILABLE CHESTNUT FINISH

### ST. JANE®



3/4 OVAL DOOR & FULL LITE SIDELITE

SIDELITE WIDTHS: 14", 12", 10"









### **LEHIGH**<sup>®</sup>



3/4 LITE DOOR & 3/4 LITE SIDELITE

SIDELITE WIDTH: 12", 10"









SIMULATED DIVIDED LITE (SDL) (AVAILABLE IN CHESTNUT MAHOGANY ONLY)

PATINA HARDWARE

CRAFTSMAN DOOR (6-LITE) & CRAFTSMAN SIDELITE (2-LITE)

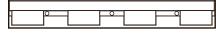
SIDELITE WIDTHS: 14", 12"











DENTIL SHELF OPTION AVAILABLE FOR MAHOGANY CRAFTSMAN DOOR AND SIDELITE ONLY.



FRAMES ARE FLUSH GLAZED DESIGN, NOT LIP LITE.

NOTE: MAHOGANY CRAFTSMAN DOOR LITE AND SIDELITE

ALL DOOR HEIGHTS: 6'8" ALL DOOR WIDTHS: 36" SEE PAGE 4 FOR STANDARD PREHUNG SPECIFICATIONS

MAHOGANY WOODGRAIN COLLECTION ARE ENERGY STAR CERTIFIED FOR ALL 50 STATES

# OAK WOODGRAIN COLLECTION: MEDIUM OAK FINISH WALNUT OAK FINISH



### **STELLAR**<sup>™</sup>



3/4 OVAL DOOR & 3/4 SIDELITE

SIDELITE WIDTHS: 14", 12"\_\_\_









### **STELLAR**<sup>™</sup>

PATINA CAMING

3/4 OVAL DOOR & FULL LITE SIDELITE

SIDELITE WIDTHS: 14", 12", 10"











ALL DOORS AND SIDELITES IN THE Oak Woodgrain Collection are ENERGY STAR certified for all 50 states

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### STELLAR<sup>™</sup>



### **PROVENCE**<sup>TM</sup>

ZINC CAMING

3/4 OVAL DOOR & 3/4 <u>SI</u>DELITE

SIDELITE WIDTHS: 14", 12"



ZINC CAMING

3/4 OVAL DOOR & FULL LITE SIDELITE

SIDELITE WIDTHS: 14", 12", 10"









### **LEHIGH**<sup>®</sup>

PATINA CAMING

CRAFTSMAN RECT. DOOR & FULL LITE SIDELITE

SIDELITE WIDTHS: 14", 12", 10"









ALL DOOR HEIGHTS: 6'8" ALL DOOR WIDTHS: 36" SEE PAGE 4 FOR STANDARD PREHUNG SPECIFICATIONS

## **SMOOTH FINISH COLLECTION:**

# READY TO BE PAINTED





## **PROVENCE**<sup>™</sup>



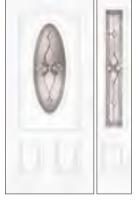
## **PROVENCE**<sup>TM</sup>

ZINC CAMING 3/4<u>0VAL</u>

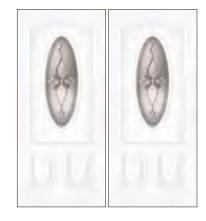
DOOR & 3/4 LITE SIDELITE

SIDELITE WIDTHS: 14", 12"\_\_\_











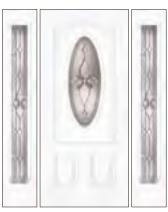
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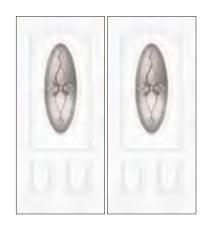
## **PROVENCE**<sup>TM</sup>

ZINC CAMING 3/4 OVAL DOOR δ FULL LITE SIDELITE SIDELITE









## **PROVENCE**<sup>TM</sup>

ZINC CAMING

WIDTHS: 14", 12", 10"

CENTER ARCH DOOR δ FULL LITE

SIDELITE

SIDELITE WIDTHS: 14", 12", 10"



ZINC CAMING

FANLITE DOOR δ FULL LITE SIDELITE

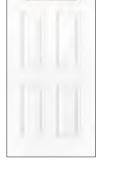
SIDELITE WIDTHS: 14", 12", 10"

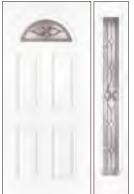
## **LEHIGH**<sup>®</sup>

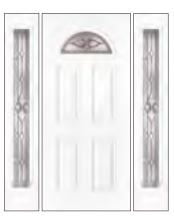
PATINA CAMING

CRAFTSMAN RECT. DOOR δ FULL LITE SIDELITE

SIDELITE WIDTHS: 14", 12", 10"

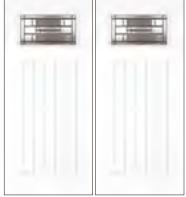


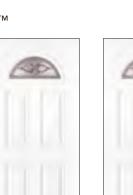


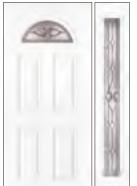






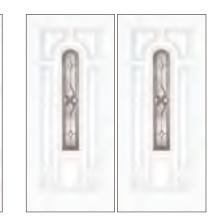








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# FINISHING INSTRUCTIONS

SIGNAMARK HAND STAINED DOORS AND JAMBS: SIGNAMARK HAND STAINED DOORS AND JAMBS ALREADY COME WITH A POLYURETHANE UV TOP COAT WHICH PROTECTS THE DOOR DURING THE 2 YEAR FINISH WARRANTY. IT DOES NOT REQUIRE ADDITIONAL TOPCOATS AT TIME OF PURCHASE BUT YOU WILL NEED TO APPLY ADDITIONAL TOPCOATS AFTER 2-3 YEARS AS MENTIONED IN THE CARE & MAINTENANCE SECTION BELOW.

#### PAINTED FINISH: SMOOTH FIBERGLASS DOORS AND PVC UNFINISHED JAMBS

SMOOTH FIBERGLASS DOORS: You can use any high quality oil based or latex based exterior paint. Priming the door is not required, but we do recommend a light sanding with 600 grit sandpaper for better paint adhesion. Before applying a paint, wipe the door and doorlite frame with a damp cloth to remove any dirt, oil, or debris. Allow the surface to fully dry before painting. For a pleasing look, we recommend painting with strokes

IN THE DIRECTIONS SHOWN. APPLY AT LEAST TWO COATS OF PAINT, FOLLOWING THE PAINT MANUFACTURER'S RECOMMENDED INSTRUCTIONS ALONG WITH DRYING TIME BETWEEN COATS.

PVC UNFINISHED JAMBS: You can use any high quality oil based or latex based exterior paint. Priming the jamb is not required, but before applying a paint, wipe the jamb with a damp cloth to remove any dirt, oil, or debris. Allow the surface to fully dry before painting. Apply at least two coats of paint, following the paint manufacturer's recommended instructions along with drying time between coats. We also recommend following the Signamark installation instructions and properly caulk around the brickmold, jamb, and threshold area.

#### CARE & MAINTENANCE

WE RECOMMEND ON ANY HAND STAINED PRODUCT THAT YOU REAPPLY A UV TOPCOAT OVER THE EXISTING TOPCOAT EVERY 2-3 YEARS TO PROTECT YOUR BEAUTIFUL ENTRYWAY FROM HARSH WEATHERING. WE DO NOT RECOMMEND STRIPPING THE FINISH. IN LOCATIONS WITH SEVERE WEATHER EXPOSURE, MORE FREQUENT MAINTENANCE MAY BE REQUIRED. CAULK AS WELL AS REPAINT YOUR DOORS AS SOON AS DETERIORATION CAN BE DETECTED.



# WARRANTY

### LIMITED LIFETIME WARRANTY FOR FIBERGLASS DOORS LIMITED WARRANTY FOR COMPONENTS AND FINISH

#### WARRANTY COVERAGE

SIGNAMARK FIBERGLASS DOORS BY TRINITY GLASS INTERNATIONAL, INC. (HEREINAFTER TRINITY) ARE COVERED UNDER THIS LIMITED LIFETIME WARRANTY, TO BE STRUCTURALLY FREE FROM DEFECTS IN MATERIAL AND WORKMANSHIP THAT WOULD RENDER THE DOOR UNFIT FOR ITS DESIGNED USE, SUBJECT TO THE CONDITIONS AND RESTRICTIONS CONTAINED HEREIN. THIS LIMITED LIFETIME WARRANTY EXTENDS ONLY TO THE ORIGINAL CUSTOMER OF TRINITY (HEREINAFTER CUSTOMER), NOT THE END CONSUMER.

#### GLASS, WOOD COMPONENTS AND FINISHES

TRINITY'S PVC JAMBS (DOOR FRAME) ARE COVERED BY THE SAME LIMITED LIFETIME WARRANTY AS TRINITY'S FIBERGLASS DOORS. GLASS PANELS ARE WARRANTED FOR 10 YEARS AND WOOD COMPONENTS ARE WARRANTED FOR 5 YEARS FROM THE DATE OF PURCHASE, PROVIDED COMPLIANCE TO ALL RECOMMENDED PREVENTIVE CARE (INCLUDING BUT NOT LIMITED TO PROPER STAIN AND/OR PAINT RECOMMENDATIONS). GLASS PANELS ARE WARRANTED ONLY FOR PERMANENT FAILURE OF THE HERMETIC SEAL DIRECTLY ATTRIBUTABLE TO DEFECTIVE MANUFACTURING OF THE INSULATED PANEL. ALL PRE-FINISHED TRINITY DOORS AND OTHER PRE-FINISHED COMPONENTS, ARE COVERED UNDER A 2 YEAR LIMITED FINISH WARRANTY FROM DATE OF PURCHASE, TO BE FREE FROM DEFECTS IN MATERIAL AND WORKMANSHIP, SO NOT TO BLISTER, PEEL, FLAKE OR CRACK.

#### WARRANTY CLAIM PROCEDURES:

In the event of a defect covered under this warranty, Customer shall comply with the following claim procedures:

- I. WRITTEN WARRANTY CLAIM SHALL BE PRESENTED TO TRINITY.
- 2. Claim must include the following information:
  - A. NATURE OR ADEQUATE DESCRIPTION OF DEFECT(S).
  - B. IDENTIFICATION OF PRODUCT INCLUDING SIZE, DESIGN, TYPE, AND PRODUCT NUMBER (IF AVAILABLE).
  - C. DATE OF PURCHASE.
  - D. PROOF OF PURCHASE.
- 3. Upon TRINITY'S request, Customer must permit TRINITY (or its representative) to inspect the claimed defective door. TRINITY shall have 30 days from receipt of Customer's written claim to exercise this option to inspect.

#### EXCLUSIVE REMEDIES

Upon receipt of a valid claim, TRINITY shall have the option to repair the product, provide a replacement product of like kind and design, or provide a refund of the original purchase price. In no event, shall the remedy exceed the original purchase price of the door. This remedy shall be the sole and exclusive remedy for claims covered under this limited warranty, and there shall be no other remedy including but not limited to incidental or consequential damages arising out of the defective door. Further, in no event shall TRINITY be responsible for shipping, labor, finishing expenses, removal of original product, installation of product, expenses, or other charges, costs or claims beyond the remedy stated above.

#### EXCEPTIONS FROM COVERAGE

The following exceptions are not covered and shall otherwise not be considered to be defects in material or workmanship as applied to this limited warranty: any damage or discoloration caused by not painting/finishing smooth or unfinished fiberglass doors within 6 months of installation; any damage caused by not painting/finishing wood components within 2 weeks of installation; any damage caused by the Customer and/or end consumer to include but not limited to broken glass, damages caused during installation of the door, replacement of TRINITY parts/components, improper storage, handling, finishing, and/or improper glazing; or any act(s) performed to the door not in compliance with TRINITY's instructions and recommendations; and any damage caused by installing a non-ventilating storm door. This warranty applies only to doors installed in owner occupied residential dwellings within the continental U.S., during the first end-consumer's ownership, and is non-transferable.

TRINITY MAKES NO OTHER WARRANTY, INCLUDING A WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WITH RESPECT TO THE PRODUCT OR REPLACEMENT EXCEPT TO THE EXTENT PROVIDED HEREIN. INVALIDATION OF ANY ONE OR MORE OF THE PROVISIONS OF THIS LIMITED WARRANTY SHALL IN NO WAY AFFECT ANY OF THE PROVISIONS IN THIS LIMITED WARRANTY, WHICH REMAIN IN FULL FORCE AND EFFECT. ANY AND ALL LEGAL ACTIONS FOR ANY AND EVERY BREACH OF THIS WARRANTY SHALL BE INSTITUTED AND MAINTAINED IN ANY COURT OF COMPETENT JURISDICTION IN THE COUNTY OF KING, STATE OF WASHINGTON. TRINITY RESERVES THE RIGHT TO MODIFY THE TERMS AND CONDITIONS OF THIS WARRANTY WITHOUT PRIOR NOTICE.



MAHOGANY WOODGRAIN: ST. JANE® ZINC 3/4 OVAL DOORS, CHERRY FINISH

OAK WOODGRAIN: STELLAR™ PATINA 3/4 OVAL DOOR WITH 3/4 LITE SIDELITE, MEDIUM OAK FINISH

SMOOTH FIBERGLASS: LEHIGH® PATINA CRAFTSMAN RECTANGLE DOOR WITH FULL LITE SIDELITES, PAINTED FINISH

OAK WOODGRAIN: STELLAR™ PATINA CENTER ARCH DOORS, WALNUT OAK FINISH





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# EXTERIOR DOORS

The Perfect Door For Every Home

SIGNAMARK.COM



